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Rhino Foods' People-Profit Dilemma: Inclusive Workforce Challenges and Opportunities

Established in 1981, Rhino Foods Inc. of Vermont was a \$60-million food products manufacturing company by 2019, best known as the birthplace of the iconic cookie dough found in Ben & Jerry's famous ice cream. With its *Do Right* ethos and a focus on an inclusive culture, this B Corporation had been ranked among the best workplaces in its industry and manufactured products for some of the largest food companies in the United States.

Now it again faced a challenge of balancing its people-centric culture with producing consistently highquality products. In July 2019, a lively discussion was happening at the round table of the Rhino Foods meeting room. Present were Ted Castle, the company's founding president; his son, Rooney Castle, Rhino vice president and soon to be the president; Gene Steinfeld, director of operations; and Caitlin Goss, director of people and culture and the newest member of the top management team.

Earlier that year, Rhino Foods began to experiment working with the local correctional facility to hire new recruits from among people being released from the prison. Operational efficiency was a chief goal for Rhino Foods, particularly for Steinfeld.¹ But for Goss, inclusive hiring and driving a supportive, all-embracing culture among the employees were imperative, and this new initiative could put the company at the forefront of social inclusion work in Vermont and beyond.²

Referred to as No Background Checks, this initiative would eliminate barriers to employment for entrylevel job applicants, including a career break forced by child- or elder-care responsibilities, incarceration, rehabilitation for substance abuse, homelessness, and being new to the region.³ Spearheaded by Goss, the initiative aimed to recruit much-needed staff at a time when Vermont's labor pool was particularly low while staying on course with Rhino's people-centric orientation.⁴

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